# CHELSEA CENTER FOR RECYCLING AND ECONOMIC DEVELOPMENT

UNIVERSITY OF MASSACHUSETTS

# **Technical Report #7**

# University of Massachusetts Amherst Scrap El ectronics Processing

August 1998

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# University of Massachusetts Amherst Scrap El ectronics Processing

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## Chel sea Center for Recycling and Economic Development Plastics Conversion Project

August 1998

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## 1. Introduction

In March of 1998, the Office of Waste Management (OWM) at the University of Massachusetts – Amherst proposed a short research project on the scope, functioning and potential of the electronics de-manufacturing and recycling industry in the Northeast region. The overall purpose of the two-month project was to survey, assess and quantify the processing and consumption capacity of the region's scrap electronics processors and end-users, respectively.

One task in the three-part study called for the collection and presentation of quantitative data on the processing rates, labor times and market values of the products for of the University's electronics de-manufacturing program. Presented below is an explanation of the methodology employed for gathering and organizing the data, followed by a review of the results.

#### 2. Methodology

The source of electronics processed by OWM was the University, area colleges and several non-University institutional/business entities. The total number of units dismantled was 1,157 - excluding parts that arrived in a dismantled state. The percentage from University sources is estimated to exceed 95%.

Each piece of electronic equipment was individually weighed prior to dismantling. This weight was recorded along with a description of the unit type and start time of dismantling. Dismantling staff would then break down the unit, sorting parts into the following categories: A Boards, Aluminum, Backplanes, CRT's, D Boards, Gold Chips, Gold Fingers, Disk Drives, Fans, Iron/Aluminum, Metal, Power Packs, Scrap Metal, Transistors, Trash (incl. plastic housings), Wire and Yolks. Once a unit was broken down, staff members recorded the finish time and moved on to the next piece of electronic equipment. Excluded from the processing time records were the following activities: break time, the weighing of individual units, the unloading of delivery vehicles, the moving or loading of full gaylords and the transfer of self-dumping hoppers containing plastic/trash or scrap metal for tipping to outdoor storage areas.

Due to the fact that gaylords used for the storage of outgoing parts may have been partially full at the outset of the record keeping period, OWM determined the initial weight of each gaylord as of May 5<sup>th</sup>. When record keeping for the study was terminated on June 30<sup>th</sup>, each outgoing parts gaylord as again weighed and the initial weights subtracted from this final weight. This procedure isolated the weight of parts generated by the dismantling process for the term of this study only. In addition, for scrap metal and trash (including plastic housings) the weights for each trip to the scrap metal pile or trash roll-off were recorded.

The 6,000 pound platform scale used to weigh gaylords and self-dumping hoppers was inspected and calibrated in January of 1998 and is accurate to within one pound. The 500 pound scale used to weigh incoming components was not calibrated but was compared (prior to the study commencement) to the platform scale and adjustments made to compensate for differences.

The data for Unit Types and Weights as well as Time Elapsed from the dismantling record sheets were then transferred to an Excel spreadsheet. Calculations were then made for pounds per minute, hours per ton, and cost per ton. Also entered in a spreadsheet were the gaylord and self-dumping hopper weights for broken down (outgoing) components.

### 3. Review and Analysis of Project Results

By weight, CPUs and Monitors comprised over 82% of the institutional electronics stream handled under this project. Pound for pound, these components required roughly the same amount of labor to dismantle as other smaller or less frequently encountered components. OWM's average direct labor cost for electronics dismantling was \$119 per ton (19.1 hrs. per ton \* \$6.25/hr.) and the cost variation around that average for various component types was minimal. It is estimated that the measured dismantling time represents about 85% of the total labor involved in the operation. Total labor time would include time spent loading and unloading containers. If this additional labor were included in the total direct labor cost, the total cost would be approximately \$140 per ton.

The revenue for the study period (net of CRT recycling and trash disposal costs) was \$175 per ton of material processed. OWM estimates that contract administration, utility and supplies costs are under \$35 per ton. If one combines \$140/ton in direct labor costs with the above miscellaneous costs, it appears that program revenues offset expenses. As a result, the University is realizing the full benefit of avoided disposal/haul costs of \$70 per ton. In addition, the dismantling and recycling of electronics provides roughly \$5,000 in wages annually, whereas the same 30 tons disposed in the local landfill would generate insignificant wages. Finally, by dismantling and properly recycling its electronic waste stream, OWM minimizes potential environmental liability for the University stemming from disposal of the lead, mercury, cadmium, and certain other heavy metals found within electronics.

## **List of Tables and Figures**

Incoming Electronics Processed: by Weight, Time and Cost Outgoing Commodities: Composition and Value Incoming Electronics Composition (% of total) Electronics Processing Efficiency: Labor Time and Cost per Ton Outgoing Commodities: Pounds vs. Dollars Outgoing Electronics Composition (% of total) FY95 – FY98 Volumes and Revenues

## Appendix

Data Collection Worksheets

#### INCOMING ELECTRONICS PROCESSED: BY WEIGHT, TIME, AND COST

UNIT GROUPINGS	WEIGHT	TIME IN	LBS. PER	HOURS	DOLLARS
	IN LBS.	MINUTES	MINUTE	PER TON	PER TON
AUDIO VISUAL	284	162	1.8	19.0	\$119
CPU	12,647	7,206	1.8	18.5	\$116
MONITORS	12,002	6,934	1.7	19.3	\$120
KEY BDS	70	33	2.1	15.7	\$98
MISCEL.	507	299	1.7	19.7	\$123
PARTS	325	185	1.8	19.0	\$119
PRINTERS	4,036	2,259	1.8	18.7	\$117
TOTALS	29,871	17,078	1.7	19.1	\$119

#### **OUTGOING COMMODITIES: COMPOSITION & VALUE**

Commodity	Pounds of	% of Outgoing	Rev./Expense	Dollar Revenue
Name	Product	Commodities.	Cents Per Pound	or Expense
A Boards	1,475	6.0%	1	\$1,475
Aluminum	494	2.0%	0.2	\$99
Backplanes	229	0.9%	1.5	\$344
CRT's	4,608	18.8%	0.1	-\$461
D Boards	2,131	8.7%	0.055	\$117
Disk Drives	430	1.8%	0.14	\$60
Fans	93	0.4%	0.06	\$6
Goldfingers	2	0.01%	16	\$32
Goldchips	2	0.01%	21	\$42
Iron/Aluminum	2,001	8.2%	0.09	\$180
Scrap Metal	6,340	25.9%	0.0175	\$111
Power Supplies	1,240	5.1%	0.04	\$50
Wire	990	3.6%	0.15	\$149
Transformers	623	2.5%	0.07	\$44
Yokes	328	1.3%	0.05	\$16
Plastic/Trash	3,503	14.3%	-0.035	-\$123
Totals	24,489	100%	8.74	\$2,140
			Dollars/Ton	\$174.8



UMASS OFFICE OF WASTE MANAGEMENT: MAY 5 - JUNE 30, 1998



#### ELECTRONICS PROCESSING EFFICIENCY: UMASS LABOR TIME AND COST PER TON

UMASS OFFICE OF WASTE MANAGEMENT: MAY 5 - JUNE 30, 1998

#### OUTGOING COMMODITIES: POUNDS VS. DOLLARS



UMASS OFFICE OF WASTE MANAGEMENT: MAY 5 - JUNE 30, 1998



UMASS OFFICE OF WASTE MANAGEMENT : MAY 5 - JUNE 30, 1998

#### UMASS ELECTRONICS: FY95-FY98 VOLUMES AND REVENUES

	FY95			FY95			FY96			FY96			FY97			FY98		
	Price per	Pounds	Revenue	Price per	Pounds	Revenue												
	Pound	Shipped		Pound	Shipped		Pound	Shipped		Pound	Shipped		Pound	Shipped		Pound	Shipped	
A Boards	\$0.70	460	\$322	\$0.65	1,037	\$674	\$0.65	495	\$322	\$0.65	1,948	\$1,266	\$0.70	3,887	\$2,721	\$0.70	3,275	\$2,292.50
Gold Finger	\$18.00	0	\$0	\$15.00	0	\$0	\$15.00	5	\$75	\$15.00	0	\$0	\$15.00	0	\$0	\$15.00	0	\$0.00
Backplanes	\$1.35	0	\$0	\$1.50	0	\$0	\$1.50	132	\$198	\$1.50	0	\$0	\$1.50	188	\$282	\$1.50	439	\$658.50
D Boards	\$0.00	560	\$0	\$0.02	975	\$20	\$0.02	1,839	\$37	\$0.02	2,360	\$47	\$0.02	4,509	\$90	\$0.02	2,494	\$49.88
Dirty Aluminum	\$0.04	0	\$0	\$0.04	1,669	\$67	\$0.04	2,530	\$101	\$0.04	2,301	\$92	\$0.05	5,220	\$261	\$0.05	3,894	\$194.70
Aluminum	\$0.20	300	\$60	\$0.20	2,014	\$403	\$0.20	1,186	\$237	\$0.17	1,746	\$297	\$0.10	1,996	\$200	\$0.10	991	\$99.10
Yokes	\$0.11	320	\$35	\$0.09	0	\$0	\$0.00	0	\$0	\$0.12	848	\$102	\$0.10	931	\$93	\$0.10	0	\$0.00
Power Supplies	\$0.03	760	\$23	\$0.03	622	\$19	\$0.03	677	\$20	\$0.03	2,601	\$78	\$0.03	2,869	\$86	\$0.03	4,233	\$126.99
Transformers	\$0.07	2,560	\$179	\$0.08	1,504	\$120	\$0.08	2,098	\$168	\$0.08	2,176	\$174	\$0.07	3,219	\$225	\$0.07	7,121	\$498.47
Wire	\$0.17	0	\$0	\$0.17	1,002	\$170	\$0.17	1,338	\$227	\$0.17	2,350	\$400	\$0.17	3,766	\$640	\$0.17	2,056	\$349.52
12 Volt Fans	\$0.15	104	\$16	\$0.12	0	\$0	\$0.12	430	\$52	\$0.12	0	\$0	\$0.10	0	\$0	\$0.10	0	\$0.00
115 Volt Fans	\$0.15	0	\$0	\$0.12	0	\$0	\$0.12	0	\$0	\$0.12	0	\$0	\$0.10	0	\$0	\$0.10	0	\$0.00
Gold Chips	\$7.50	0	\$0	\$8.00	0	\$0	\$8.00	9	\$72	\$8.00	0	\$0	\$8.00	0	\$0	\$8.00	0	\$0.00
Floppy Disk Drives	\$0.04	680	\$27	\$0.04	0	\$0	\$0.04	316	\$13	\$0.04	0	\$0	\$0.09	1,703	\$153	\$0.09	1,035	\$93.15
Hard Disk Drives	\$0.04	0	\$0	\$0.04	0	\$0	\$0.04		\$0	\$0.04	0	\$0	\$0.09	0	\$0	\$0.09	0	\$0.00
Gold Connectors	\$2.00	0	\$0	\$2.00	0	\$0	\$1.50	21	\$32	\$1.50	0	\$0		0	\$0		0	\$0.00
CRT	-\$0.17	1,931	-\$319	-\$0.17	4,172	-\$688	-\$0.17	3,944	-\$651	-\$0.17	4,292	-\$708	-\$0.15	15,284	-\$2,293	-\$0.15	1,110	-\$166.50
SHIPMENT TOTAL		7,675	\$343		12,995	\$784		15,020	\$903		20,622	\$1,747		43,572	\$2,459		26,648	\$4,196.31
FY TOTAL				FY95 TOT	20,670	\$1,127				FY96 TOTA	35,642	\$2,650	FY97 TOTA	43,572	\$2,459	FY98 TOTA	26,648	\$4,196.31

Total Pounds	Total	Average
Shipped	Revenue	Revenue/Ton
FY95-FY98	FY95-FY98	FY95-FY98
126,532	\$10,432.79	\$165

\* Note: Plastic/trash and scrap metal volume were not tracked for this period. Net revenues, including estimated trash disposal expense and scrap metal revenue, would be \$98.25 per ton.

Time(min)

7

9

9

3

5 6

6

8

8

3

8

9

Category	Unit Type	Weight	Time(min)	Category	Unit Type	Weight
Parts	32 A BOARDS	15	15	CPU	CPU	10
Parts	40 A BOARDS	18	16	CPU	CPU	10
Parts	A BOARDS	6	8	CPU	CPU	10
Parts	A BOARDS	10	8	CPU	CPU	10
Parts	A BOARDS	20	7	CPU	CPU	10
Parts	A BOARDS	42	18	CPU	CPU	10
		111	72	CPU	CPU	10
				CPU	CPU	10
A/V	CAMERA	12	2	CPU	CPU	10
A/V	CAMERA	12	4	CPU	CPU	10
		24	6	CPU	CPU	10
				CPU	CPU	10
Parts	CD ROM	8	4	CPU	CPU	10
Parts	CD ROM	8	5	CPU	CPU	10
		16	9	CPU	CPU	11
				CPU	CPU	11
Printer	COPIER	43	29	CPU	CPU	11
Printer	COPIER	60	75	CPU	CPU	11
		103	104	CPU	CPU	11
				CPU	CPU	11
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CPU	CPU	4	3	CPU	CPU	12
CPU	CPU	4	3	CPU	CPU	12
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CPU	CPU	5	3	CPU	CPU	12
CPU	CPU	5	4	CPU	CPU	12
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CPU	CPU	8	11	CPU	CPU	13
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CPU	CPU	8	17	CPU	CPU	13
CPU	CPU	9	6	CPU	CPU	13
CPU	CPU	9	9	CPU	CPU	13
CPU	CPU	9	11	CPU	CPU	13
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CPU	CPU	10	4	CPU	CPU	13
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CPU	CPU	15	9	CPU	CPU	19	10
CPU	CPU	15	10	CPU	CPU	19	10
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CPU	CPU	39	25		CRI	13	6		
CPU	CPU	40	20	CRI	CRI	13	/		
CPU	CPU	40	20	CRI	CRI	13	8		
CPU	CPU	41	16	CRI	CRI	13	13		
CPU	CPU	41	35	CRI	CRI	13	14		
CPU	CPU	42	19	CRT	CRT	13	26		
CPU	CPU	42	21	CRT	CRT	14	3		
CPU	CPU	42	23	CRT	CRT	14	12		
CPU	CPU	42	25	CRT	CRT	14	12		
CPU	CPU	42	31	CRT	CRT	14	13		
CPU	CPU	43	33	CRT	CRT	14	17		
CPU	CPU	46	28	CRT	CRT	14	25		
CPU	CPU	46	28	CRT	CRT	15	3		
CPU	CPU	47	15	CRT	CRT	15	4		
CPU	CPU	48	20	CRT	CRT	15	4		
CPU	CPU	48	24	CRT	CRT	15	5		
CPU	CPU	48	30	CRT	CRT	15	5		
CPU	CPU	49	23	CRT	CRT	15	5		
CPU	CPU	49	29	CRT	CRT	15	6		
CPU	CPU	49	33	CRT	CRT	15	6		
CPU	CPU	50	15	CRT	CRT	15	8		
CPU	CPU	51	29	CRT	CRT	15	9		
CPU	CPU	52	27	CRT	CRT	15	9		
CPU	CPU	52	33	CRT	CRT	15	10		
CPU	CPU	54	32	CRT	CRT	15	10		
CPU	CPU	56	20	CRT	CRT	15	10		
CPU	CPU	56	22	CRT	CRT	15	11		
CPU	CPU	56	29	CRT	CRT	15	11		
CRT	CRT	15	13	CRT	CRT	18	6		
CRT	CRT	15	13	CRT	CRT	18	7		
CRT	CRT	15	14	CRT	CRT	18	8		
CRT	CRT	15	16	CRT	CRT	18	8		
CRT	CRT	15	16	CRT	CRT	18	9		

CRT	CRT	15	20	CRT	CRT	18
CRT	CRT	16	2	CRT	CRT	18
CRT	CRT	16	5	CRT	CRT	18
CRT	CRT	16	6	CRT	CRT	18
CRT	CRT	16	7	CRT	CRT	18
CRT	CRT	16	7	CRT	CRT	18
CRT	CRT	16	7	CRT	CRT	18
CRT	CRT	16	9	CRT	CRT	18
CRT	CRT	16	10	CRT	CRT	18
CRT	CRT	16	11	CRT	CRT	18
CRT	CRT	16	12	CRT	CRT	18
CRT	CRT	16	13	CRT	CRT	18
CRT	CRT	16	13	CRT	CRT	18
	CRT	16	13	CRT	CRT	18
CRT	CRT	16	15	CRT	CRT	18
CPT	CRT	16	15	CRT	CPT	18
	CRT	16	15	CRT	CRT	10
	CRT	16	13		CRT	10
		10	17		CRT	10
	CRI	10	21		CRT	18
		17	5		CRI	18
	CRI	17	6		CRI	18
CRI	CRI	1/	/	CRI	CRI	18
CRI	CRI	1/	1	CRI	CRI	18
CRT	CRT	17	8	CRT	CRT	18
CRT	CRT	17	8	CRT	CRT	18
CRT	CRT	17	9	CRT	CRT	18
CRT	CRT	17	10	CRT	CRT	18
CRT	CRT	17	10	CRT	CRT	18
CRT	CRT	17	10	CRT	CRT	18
CRT	CRT	17	11	CRT	CRT	18
CRT	CRT	17	11	CRT	CRT	19
CRT	CRT	17	12	CRT	CRT	19
CRT	CRT	17	12	CRT	CRT	19
CRT	CRT	17	13	CRT	CRT	19
CRT	CRT	17	13	CRT	CRT	19
CRT	CRT	17	14	CRT	CRT	19
CRT	CRT	17	15	CRT	CRT	19
CRT	CRT	17	15	CRT	CRT	19
CRT	CRT	17	15	CRT	CRT	19
CRT	CRT	17	16	CRT	CRT	19
CRT	CRT	18	3	CRT	CRT	20
CRT	CRT	18	4	CRT	CRT	20
CRT	CRT	18	5	CRT	CRT	20
CRT	CRT	18	5	CRT	CRT	20
CRT	CRT	18	5	CRT	CRT	20
	CRT	18	5	CRT	CRT	20
CRT	CRT	18	6	CRT	CPT	20
CRT	CRT	10	6			20
CRT		10	6			20
		18	10			20
		20	12			23
		20	12			23
		20	13			23
		20	14		CRI	23
		20	15	CRT	CRI	23
CRI	CRI	20	16	CRT	CRT	23

CRT	CRT	20	17	CRT	CRT	23
CRT	CRT	20	18	CRT	CRT	23
CRT	CRT	20	26	CRT	CRT	23
CRT	CRT	20	29	CRT	CRT	23
CRT	CRT	20	40	CRT	CRT	23
CRT	CRT	21	2	CRT	CRT	23
CRT	CRT	21	3	CRT	CRT	23
CRT	CRT	21	3	CRT	CRT	23
CRT	CRT	21	4	CRT	CRT	23
CRT	CRT	21	6	CRT	CRT	23
CRT	CRT	21	7	CRT	CRT	23
CRT	CRT	21	7	CRT	CRT	23
CRT	CRT	21	7	CRT	CRT	23
CRT	CRT	21	8	CRT	CRT	23
CRT	CRT	21	10	CRT	CRT	23
CRT	CRT	21	11	CRT	CRT	23
CRT	CRT	21	11	CRT	CRT	23
CRT	CRT	21	12	CRT	CRT	23
CRT	CRT	21	12	CRT	CRT	24
CRT	CRT	21	14	CRT	CRT	24
CRT	CRT	21	15	CRT	CRT	24
CRT	CRT	21	17	CRT	CRT	24
CRT	CRT	21	17	CRT	CRT	24
CRT	CRT	21	17	CRT	CRT	24
CRT	CRT	21	18	CRT	CRT	24
CRT	CRT	21	22	CRT	CRT	24
CRT	CRT	22	8	CRT	CRT	25
CRT	CRT	22	8	CRT	CRT	25
CRT	CRT	22	9	CRT	CRT	25
CRT	CRT	22	9	CRT	CRT	25
CRT	CRT	22	12	CRT	CRT	25
CRT	CRT	22	14	CRT	CRT	26
CRT	CRT	22	14	CRT	CRT	26
CRT	CRT	22	16	CRT	CRT	26
CRT	CRT	22	16	CRT	CRT	26
CRT	CRT	22	16	CRT	CRT	26
CRT	CRT	22	17	CRT	CRT	26
CRT	CRT	22	18	CRT	CRT	26
CRT	CRT	22	18	CRT	CRT	26
CRT	CRT	22	18	CRT	CRT	26
CRT	CRT	22	20	CRT	CRT	26
CRT	CRT	22	20	CRT	CRT	26
CRT	CRT	23		CRT	CRT	26
CRT	CRT	23	6	CRT	CRT	26
CRT	CRT	23	6	CRT	CRT	26
CRT	CRT	23	8	CRT	CRT	26
CRT	CRT	23	8		CRT	20
CRT	CRT	20	<u>م</u>		CRT	20
CRT	CRT	23	<u> </u>		CRT	21
CRT	CRT	21	4 5		CRT	20
CRT	CRT	21	5			29
	CRT	27			CPT	29
	CPT	21	7		CRT	29
CRT	CPT	21	<u>۱</u> و		CRT	29
CRT	CPT	21	0		CRT	29
		21	0			30

CRT	CRT	27	9	CRT	CRT	30
CRT	CRT	27	10	CRT	CRT	30
CRT	CRT	27	10	CRT	CRT	30
CRT	CRT	27	11	CRT	CRT	30
CRT	CRT	27	14	CRT	CRT	30
CRT	CRT	27	14	CRT	CRT	30
CRT	CRT	27	14	CRT	CRT	30
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CRT	CRT	27	18	CRT	CRT	31
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CRT	CRT	27	20	CRT	CRT	31
CRT	CRT	27	21	CRT	CRT	31
CRT	CRT	27	22	CRT	CRT	31
CRT	CRT	27	27	CRT	CRT	31
CRT	CRT	28	5	CRT	CRT	31
CRT	CRT	28	5	CRT	CRT	31
CRT	CRT	28	5	CRT	CRT	32
	CRT	28	6	CRT	CRT	32
CRT	CRT	28	7	CRT	CRT	32
CRT	CRT	28	, 8	CRT	CRT	32
CPT	CPT	20	8	CRT	CRT	32
	CRT	20	0	CRT	CRT	32
		20	0		CRT	32
	CRT	20	0		CRT	32
		20	11		CRT	32
	CRT	20	10		CRT	32
	CRT	20	12		CRT	32
		20	12		CRI	32
		28	13		CRI	32
		28	13		CRI	32
		28	14		CRI	32
	CRI	28	14		CRI	33
	CRI	28	14	CRI	CRI	33
	CRI	28	14	CRI	CRI	33
	CRI	28	14	CRI	CRI	33
CRI	CRI	28	1/	CRI	CRI	33
CRT	CRT	28	17	CRT	CRT	34
CRT	CRT	28	18	CRT	CRT	34
CRT	CRT	28	18	CRT	CRT	34
CRT	CRT	28	18	CRT	CRT	34
CRT	CRT	28	19	CRT	CRT	34
CRT	CRT	28	19	CRT	CRT	34
CRT	CRT	28	19	CRT	CRT	34
CRT	CRT	28	19	CRT	CRT	34
CRT	CRT	28	19	CRT	CRT	34
CRT	CRT	28	21	CRT	CRT	34
CRT	CRT	28	25	CRT	CRT	34
CRT	CRT	35	10	CRT	CRT	56
CRT	CRT	35	24	CRT	CRT	57
CRT	CRT	35	27	CRT	CRT	57
CRT	CRT	36	13	CRT	CRT	60
CRT	CRT	36	16	CRT	CRT	60
CRT	CRT	36	17	CRT	CRT	66
CRT	CRT	36	17	CRT	CRT	70
CRT	CRT	36	18	CRT	CRT	70

CRT	CRT	36	20	CRT	CRT
CRT	CRT	36	21	CRT	CRT
CRT	CRT	36	29	CRT	CRT
CRT	CRT	36	29	CRT	CRT
CRT	CRT	36	29	CRT	CRT
CRT	CRT	37	15		
CRT	CRT	37	16		
CRT	CRT	37	23	Parts	D BOARDS
CRT	CRT	37	25		
CRT	CRT	38	27	Parts	DISK DR
CRT	CRT	40	19	Parts	DISK DR.
CRT	CRT	40	25		
CRT	CRT	40	28		
CRT	CRT	40	30	Misc.	ELECTROME
CRT	CRT	41	10		
CRT	CRT	41	20	Parts	HARD DR
CRT	CRT	42	15	Parts	HARD DR.
CRT	CRT	42	23	Parts	HARD DR.
CRT	CRT	42	31	Parts	HARD DR.
CRT	CRT	42	32	Parts	HARD DR.
CRT	CRT	42	32	Parts	HARD DR.
CRT	CRT	43	7		
CRT	CRT	43	17		
CRT	CRT	43	22	CPU	IN. SYS.
CRT	CRT	43	26	CPU	IN. SYS.
CRT	CRT	43	29	CPU	IN. SYS.
CRT	CRT	43	29		
CRT	CRT	43	36		
CRT	CRT	43	39	KEY BD	KEY BD
CRT	CRT	44	10	KEY BD	KEY BD
CRT	CRT	44	19	KEY BD	KEY BD
CRT	CRT	44	24	KEY BD	KEY BD
CRT	CRT	45	8	KEY BD	KEY BD
CRT	CRT	45	23	KEY BD	KEY BD
CRT	CRT	46	31	KEY BD	KEY BD
CRT	CRT	47	23	KEY BDS	KEY BDS
CRT	CRT	48	35	KEY BDS	KEY BDS
CRT	CRT	49	28	KEY BDS	KEY BDS
CRT	CRT	49	29		
CRT	CRT	49	41		
CRT	CRT	50	15	Main Fr.	MAIN FRAME
CRT	CRT	50	17		
CRT	CRT	51	26	Misc.	MISC
CRT	CRT	52	18	Misc.	MISC
CRT	CRT	52	30	Misc.	MISC
CRT	CRT	55	29	Misc.	MISC
Misc.	MISC	4	4	PRINTER	PRINTER
Misc.	MISC	4	7	PRINTER	PRINTER
Misc.	MISC	4	8	PRINTER	PRINTER
Misc.	MISC	4	10	PRINTER	PRINTER
Misc.	MISC	4	13	PRINTER	PRINTER
Misc.	MISC	5	11	PRINTER	PRINTER
Misc.	MISC	8	5	PRINTER	PRINTER
Misc.	MISC	8	12	PRINTER	PRINTER
Misc.	MISC	10	4	PRINTER	PRINTER

Misc.	MISC	10	5	PRINTER	PRINTER	14
Misc.	MISC	10	15	PRINTER	PRINTER	14
Misc.	MISC	12	9	PRINTER	PRINTER	14
Misc.	MISC	19	20	PRINTER	PRINTER	14
Misc.	MISC	20	5	PRINTER	PRINTER	14
Misc.	MISC	20	13	PRINTER	PRINTER	14
Misc.	MISC	21	23	PRINTER	PRINTER	14
Misc.	MISC	25	14	PRINTER	PRINTER	14
Misc	MISC	26	16	PRINTER	PRINTER	15
Misc.	MISC	20	11	PRINTER	PRINTER	14
Misc.	MISC	52	8	PRINTER	PRINTER	15
Misc.	MISC	52	16			16
	WIISC	200	010			10
		300	242	PRINTER	PRINTER	
	MODEN	0		PRINTER	PRINTER	10
	MODEM	3	1	PRINTER	PRINTER	1:
	MODEM	5	3	PRINTER	PRINTER	1:
CPU I	MODEM	7	3	PRINTER	PRINTER	15
CPU I	MODEM	8	3	PRINTER	PRINTER	16
		23	10	PRINTER	PRINTER	16
				PRINTER	PRINTER	16
A/V	OVERHEAD	5	1	PRINTER	PRINTER	16
A/V	OVERHEAD	5	2	PRINTER	PRINTER	16
A/V	OVERHEAD	5	2	PRINTER	PRINTER	17
A/V	OVERHEAD	5	2	PRINTER	PRINTER	17
A/V	OVERHEAD	5	3	PRINTER	PRINTER	17
A/V	OVERHEAD	5	3	PRINTER	PRINTER	17
A/V	OVERHEAD	12	16	PRINTER	PRINTER	18
		42	24	PRINTER	PRINTER	18
				PRINTER	PRINTER	18
Misc	PHYSIOGRAPH	45	11	PRINTER	PRINTER	18
				PRINTER	PRINTER	18
PRINTER	PRINTER	q	11	PRINTER	PRINTER	18
PRINTER		10	4	PRINTER	PRINTER	18
		10		PRINTER	PRINTER	19
		10				10
		10	5			10
		10	5 0	PRINTER		10
PRINTER		11	2	PRINTER	PRINTER	18
PRINTER	PRINTER	11	3	PRINTER	PRINTER	18
PRINTER	PRINTER	11	4	PRINTER	PRINTER	18
PRINTER	PRINTER	11	8	PRINTER	PRINTER	18
PRINTER I	PRINTER	12	3	PRINTER	PRINTER	18
PRINTER	PRINTER	12	4	PRINTER	PRINTER	18
PRINTER	PRINTER	12	4	PRINTER	PRINTER	19
PRINTER	PRINTER	12	4	PRINTER	PRINTER	19
PRINTER	PRINTER	12	5	PRINTER	PRINTER	19
PRINTER	PRINTER	20	4	PRINTER	PRINTER	27
PRINTER I	PRINTER	20	6	PRINTER	PRINTER	28
PRINTER	PRINTER	20	8	PRINTER	PRINTER	28
PRINTER	PRINTER	20	9	PRINTER	PRINTER	28
PRINTER	PRINTER	20	10	PRINTER	PRINTER	29
PRINTER	PRINTER	20	11	PRINTER	PRINTER	29
PRINTER	PRINTER	20	12	PRINTER	PRINTFR	.30
	PRINTER	20	12	PRINTER	PRINTER	30
PRINTER		<u>_</u> U				02
	PRINTER	20	1/	PRINTEP	PRINTER	2/

Raw	Data
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PRINTER	PRINTER	21	3	PRINTER	PRINTER
PRINTER	PRINTER	21	4	PRINTER	PRINTER
PRINTER	PRINTER	21	6	PRINTER	PRINTER
PRINTER	PRINTER	21	7	PRINTER	PRINTER
PRINTER	PRINTER	21	8	PRINTER	PRINTER
PRINTER	PRINTER	21	8	PRINTER	PRINTER
PRINTER	PRINTER	21	9	PRINTER	PRINTER
PRINTER	PRINTER	21	13	PRINTER	PRINTER
PRINTER	PRINTER	21	18	PRINTER	PRINTER
PRINTER	PRINTER	21	18	PRINTER	PRINTER
PRINTER	PRINTER	22	4	PRINTER	PRINTER
PRINTER	PRINTER	22	4	PRINTER	PRINTER
PRINTER	PRINTER	22	4	PRINTER	PRINTER
PRINTER	PRINTER	22	5	PRINTER	PRINTER
PRINTER	PRINTER	22	9	PRINTER	PRINTER
	PRINTER	22	10	PRINTER	PRINTER
	PRINTER	22	10	PRINTER	PRINTER
		22	11	PRINTER	
		22	12		
		22	13		
		22	10		
	PRINTER	22	13	PRINTER	PRINTER
	PRINTER	23	3	PRINTER	PRINTER
PRINTER	PRINTER	23	5	PRINTER	PRINTER
PRINTER	PRINTER	23	5		
PRINTER	PRINTER	23	6		
PRINTER	PRINTER	23	9	A/V	PROJECTOR
PRINTER	PRINTER	23	9	A/V	PROJECTOR
PRINTER	PRINTER	23	11	A/V	PROJECTOR
PRINTER	PRINTER	23	11	A/V	PROJECTOR
PRINTER	PRINTER	23	12	A/V	PROJECTOR
PRINTER	PRINTER	23	12	A/V	PROJECTOR
PRINTER	PRINTER	23	15		
PRINTER	PRINTER	23	16		
PRINTER	PRINTER	23	25	Misc.	READER
PRINTER	PRINTER	24	6		
PRINTER	PRINTER	24	8	Misc.	SCALE
PRINTER	PRINTER	24	13		
PRINTER	PRINTER	24	15	Misc.	SCOPE
PRINTER	PRINTER	25	12		
PRINTER	PRINTER	26	13	A/V	STEREO
PRINTER	PRINTER	26	14	A/V	STEREO
PRINTER	PRINTER	26	25	A/V	STEREO
PRINTER	PRINTER	27	6		
PRINTER	PRINTER	27	13		
A/V	TAPE REC	8	10		
A/V	TAPE REC	16	8		
		24	18		
CRT	ΤV	17	6		
CRT	ΤV	18	45		
CRT	TV	26	15		
CRT	TV	30	15		
CRT	TV	40	8		
CRT	TV	41	13		
CRT	TV	41	22		

#### Raw Data

CRT	ΤV	42	22
CRT	TV	42	23
CRT	TV	42	24
CRT	TV	46	21
CRT	TV	46	28
CRT	TV	55	18
CRT	TV	55	27
CRT	T.V.	57	72
CRT	TV	60	26
CRT	TV	62	20
CRT	TV	65	40
CRT	TV	68	25
		853	470
Misc.	TYPEWRITER	28	5
A/V	VCR	13	1
A/V	VCR	15	7
A/V	VCR	15	11
A/V	VCR	17	7
		60	26
	Totals	29694	16880